DuraChrome Gold Instructions

DuraChrome Base Coat Instructions:

1) Disassemble as far as you feel comfortable.
2) Degrease parts with LCW TruStrip Cleaner/Degreaser.
3) Blast parts or sand to rough the surface.
4) Fill any pits, scratches, or imperfections with DuraFil Surface Filler. The smoother the Base Coat finish, the more mirror-like your chrome will be.
5) Shake Base Coat for three minutes after hearing the mixing ball. Mix 6 parts Base Coat with 1 part hardener.
6) Apply with an airbrush or spray gun in thin even passes. Apply 3-4 thin even layers. Sand in between layers if needed for a smoother finish. Allow to dry for at least 24 hours but no more than three days before applying DuraChrome.
7) Clean equipment with DuraCoat Reducer.

DuraChrome Instructions:

1) Wait at least 24 hours but no more than three days before moving on to this step.
2) Shake DuraChrome for 1-2 minutes. Do NOT add Hardener.
3) Apply DuraChrome in one single layer. Do not attempt to recoat any area while wet. Wait at least 24 hours before applying a second coat if needed.
4) Wait at least 24 hours but no more than three days to apply Gold coat.
5) Shake DuraChrome Gold for 3 minutes. Add Hardener in a 12:1 ratio. Mix well.
6) Apply DuraChrome Gold in thin even layers allowing 15 minutes in between layers. Apply as many layers as needed to achieve the desired color.
7) Wait 4 hours, then apply a topcoat of DuraCoat Clear.

Parts coated with DuraChrome can be reassembled and used after 24 hours. It will take 3-4 weeks for a full cure to be reached. Do not apply harsh cleaners or subject to harsh use during the cure time.

Always wear protective gloves, eyewear, and an approved respirator. Be in a well-ventilated area. Read all warnings and first aid information, and read and follow all instructions when using any DuraCoat® products.