DuraCoat® Instructions (Simplified)

For In-Depth Instructions visit the DuraCoat® Learning Center at www.lauerweaponry.com

1. **Disassemble the firearm**
2. **Degrease using LCW TruStrip**
3. **Rough up the surface by sanding with 400-600 grit sandpaper or by sandblasting with sand or aluminum oxide – This is especially important when coating plastic or synthetic parts. Skip this step if you are coating over Parkerizing.**
4. **Shake DuraCoat for 3 minutes AFTER hearing the mixing ball.**
5. **Mix DuraCoat and DuraCoat Hardener at a ratio of 12:1. Thinning should only be done if needed and only with DuraCoat Reducer.**
6. **Apply DuraCoat in 3-4 thin even layers. Allow at least 10 minutes in between layers. Hold sprayer 4-8" away from surface.**
7. **If using stencils, wait at least 3 hours before applying and before removing.**
8. **Clean up using DuraCoat Reducer.**
9. **DuraCoat will dry to the touch in 20 minutes. Reassembly and light use can be done after 24 hours. Full cure is reached in 3-4 weeks. Do not put through rough use or holster until fully cured.**