DuraCoat Parkerizing Solutions

Heated Solutions Available in Zinc and Manganese

Instructions:

1) Degrease parts with DuraCoat TruStrip Cleaner/Degreaser
2) Sandblast with 120 grit aluminum oxide
3) Mix one part solution with 4 parts water
4) Heat solution in stainless steel tank to 180F
5) Immerse parts in solution for 5 to 15 minutes
6) Rinse parts with water for 30-60 seconds
7) Submerse in DuraCoat Post Treatment Solution OR blow dry with shop air and apply DuraCoat

Black Dip Pre-Treatment Solution

– used prior to parkerizing to give a deep black finish

Instructions:

1) Degrease parts with DuraCoat TruStrip Cleaner/Degreaser
2) Sandblast with 120 grit aluminum oxide
3) Rinse with warm water and hang on hooks or wires
4) Submerse parts in Black Dip for 10 seconds maximum
5) Rinse with water and air dry. Do not touch the parts
6) Immediately submerse the parts in parkerizing solution for 5 to 15 minutes
7) Rinse with water for 30-60 seconds
8) Submerse in DuraCoat Post Treatment Solution